CONTENTS

1. Theoretical and experimental simulation of forming processes

New testing procedure of zinc phosphate coatings involved in cold forging of cylindrical steel billets
J.P. Bricout, P. Hivart, J. Oudin, Y. Ravalard (Valenciennes, France) 3
Theory and experiment on plane strain deformation of rectangular billets between flat and grooved platens
M.S.J. Hashmi (Dublin, Ireland) 13
Simulation for the manufacture of rollers for bearings
R. Gill (Middlesex, U.K.) and S. Spraggett (Coventry, U.K.) 23
An Eulerian simulation method for die compation of compressible media
W.A.M. Brekelmans (Eindhoven, The Netherlands) 33
Thermomechanical pre-set calculation for the full floated mandrel pipe mill at dalmine works
M. Lubrano (Rome, Italy), G. Cumino and M. Locatelli (Dalmine, Italy) 43
Theoretical and experimental analysis of axisymmetrical deep drawing
M.J.M. Barata Marques and R.M.S.O. Baptista (Lisbon, Portugal) 53
Blank shape analysis for heavy gauge metal forming
G.N. Blount (Coventry, U.K.) and P.R. Stevens (Leamington Spa, U.K.) 65
An analysis of flow of visco-plastic material through a converging die
R. Prakash (Dehli, India) 75
Explicit versus implicit finite element formulation in simulation of rolling
L.-E. Lindgren and J. Edberg (Luleå, Sweden) 85

2. CAD/CAM of forming tools and dies

Features, a new approach to improve productivity in the realisation of forging die prints
A. Bernard and P. Bourdet (Cachan, France) 97
NC programming and machining of sculptured surfaces
Li Yan Bin and S.K. Ghosh (Stafford, U.K.) 105
From computer modelling to the manufacture of dies with sculptured contours
G. Smith (Middlesborough, U.K.) 115

3. CAD/CAM of products

Fast quotation of threedimensional stamped part using CAD system
S. Tichkiewitch and J.F. Boujut (Cachan, France) 127
Recognition of machined surfaces for manufacturing based on wireframe models
Zhao Zhengxu, D. Link and S.K. Ghosh (Stafford, U.K.) 137
An automatic remeshing processor
A.M. Habraken (Liege, Belgium) 147
An algorithm for remeshing in metal forming
M.J.M. Barata Marques and P.A.F. Martins (Lisbon, Portugal) 157

4. Assessment of product integrity, defects and damage

Long life integrity of plastic components based upon contemporary testing methods
C.C. Lawrence (London, U.K.) 171
Effect of bend-corner of lead on blanking accuracy of IC leadframes
T. Jimma, F. Sekine and A. Sato (Tokyo, Japan) 181
Springback and residual stresses after stretch bending of workhardening sheet metal
A. El-Megharbel, A. El-Domiaty and M. Shaker (Port Saied, Egypt) ... 191

5. Novel techniques of forming

Explosive forming (extrusion and drawing) of porous solids
J. Tirosh and D. Iddan (Technion, Haifa, Israel) 203
Macro-, micro- and re-entrant shape forming of sheets of alloy Ti-6AI-4V
D. Viswanathan, S. Venkatasamy and K.A. Padmanabhan (Madras, India) 213
Rotary splitting – a novel sheet metal forming technique
D. Bauer (Siegen, W. Germany) 225
Cold extrusion and machinability of free-machining steels
H.W. Wagener and J. Haats (Kassel, W. Germany) 235
On the mechanics of guillotining ductile metals
A.G. Atkins (Reading, U.K.) 245

6. Polymer and composite product forming and shaping

Manufacturing aspects of metal matrix composites
M.A. El Baradie (Dublin, Ireland) 261

Experimental study on fiber orientation in injection moulding of fiber reinforced ceramics
K. Kato and R.H. Chen (Tokyo, Japan) 273
Analytical study on deformation behaviour of metal matrix composites
N. Kanetake and H. Ohira (Nagoya, Japan) 281
Some studies on drilling of fibrous composites
S.K. Malhotra (Madras, India) 291

7. Rheology of forming materials: Mechanical properties, Testing methods, etc.

Anisotropy evolution by cold prestrained metals described by ICT-theory
P. Mazilu, S. Luo and J. Kurr (Darmstadt, W. Germany) 303
The effect of strain path change on the mechanical behaviour of copper sheets
M.F. Vieira (Oporto, Portugal), J.-H. Schmitt (Saint Martin D'Hères, France), J.J. Gracio and J.V. Fernandes (Coimbra, Portugal) 313
Hot formability of AA 6061 PM Aluminium alloy
E. Evangelista, A. Forcellese, F. Gabrielli and P. Mengucci (Ancona, Italy) 323
A model for the evaluation of hot workability of metallic materials
T. Rajagopalachary and V.V. Kutumbarao (Varanasi, India) 333
Implementation of HILL orthotropic criterion in finite strain elastoplasticity for sheet metal forming
J.M. Detraux (Boulogne Billancourt, France), A. Dogui and H. Gaaloul (Ecully, France) 343

8. Friction, lubrication, die wear

Wear resistance of different plastic mould steels
F. Wendl and K.-D. Wupper (Witten, W. Germany) 355
Lubrication mechanisms in forming galvanized steel sheet
J.A. Schey and G.M. Dalton (Waterloo, Ontario, Canada) 365

9. Numerical methods and computer applications

Finite element analysis of hollow steel parts impact extrusion
P. Matthieu, J. Oudin and Y. Ravalard (Valenciennes, France), T. Labarthe-Vacquier and B. Richomme (Tarbes, France) 377
Stress distribution within the specimen in cold forward extrusion of steel
M. Plancak (Novi Sad, Yugoslavia) 387
Extrusion operations: FEM approach and experimental results

G. Maccarini, C. Giardini and A. Bugini (Brescia, Italy) 395
Computer-aided forging design using model material simulation
W.G. Flaszka, J.A. Paro, S.O.J. Kivivuori (Espoo, Finland) 403
Some recent study on finite element analysis of forming processes
G.C. Huang (Nanjing, P.R. China) 411
Multi stand pipe mill finite element model
M. Vacance, E. Massoni, J.L. Chenot (Valbonne, France), Rovelli (Milano, Italy), Cumino (Dalmine-Bergamo, Italy) and Lubrano (Rome, Italy) 421
A combined UBET/FEM investigation of metal flow and stress analysis of dies in extrusion processes
A.S. Wifi (Giza, Egypt), Z.S. Abduljabbar and M.T. Sakr (Riyadh, Saudi Arabia) 431
Finite element analysis of the reverse drawing process
L. Cannizzaro, F. Micari and S. Noto La Diega (Palermo, Italy) 441

10. Aspects of automation in forming, organisation of production

Simulating flexible automated forming and assembly system
K. Venkatesh, O.V. Krishnaiah Chetty and K. Ravi Raju (Madras, India) 453
Development and operation of a demand pull, sheet metal FMS
D. O'Sullivan and J. Lane (Galway, Ireland) 463
Software and hardware design of a robotic manupulator for the manufacture of complex shaped dies
M.T. Bhatti and M.S.J. Hashmi (Dublin, Ireland) 473
Development of tube drawing schedules in a cold drawing plant using expert system technique
M. Siddique and I.M. Cole (Birmingham, U.K.) 485
The incorporation of human aspects into a unified design theory
A.J. Medland (Middlesex, U.K.) 495

11. Materials processing: Related processes, etc.

Templateless machining of complex profiles
A. Dashchenko and V. Redin (Moscow, USSR) 505
Towards a better understanding of the surface features of electro-discharge machined tool steels
L.C. Lee, L.C. Lim, Y.S. Wong and H.H. Lu (Singapore) 513